## CLAIMS

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- A process for the preparation of a solution comprising a substantially pure isoform
  of AT-III, comprising separating the isoform AT-IIIα from AT-IIIβ on a calcium
  hydroxynhosphate-based adsorbent.
- 2. The process according to claim 1, comprising the steps
  - (i) preparing a solution mainly comprising AT-III;
  - (ii) contacting the said solution with the calcium hydroxyphosphate-based adsorbent:
  - (iii) eluting and collecting the protein fraction comprising the substantially pure isoform of AT-III.
- The process according to claim 1 or 2 wherein the separation of AT-IIIα and AT-IIIβ is carried out by column chromatography.
- 4. The process according to claim 1 for the preparation of substantially pure AT-IIIα.
- The process according to claim 4 wherein AT-IIIα is eluted from the calcium hydroxyphosphate-based adsorbent with a buffer having a phosphate concentration of from about 50 mM to about 150 mM.
  - The process according to claim 1 for the preparation of substantially pure AT-IIIβ.
- The process according to claim 6 wherein AT-IIIβ is eluted from the calcium hydroxyphosphate-based adsorbent with a buffer having a phosphate concentration of from about 150 mM to about 400 mM.
- The process according to claim 1 wherein the said calcium hydroxyphosphate based adsorbent is hydroxyapatite.

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- The process according to claim 1 wherein separation of AT-IIIα and AT-IIIIβ is carried out at a pH of from about 6.0 to about 7.5.
- 10. The process according to claim 2 wherein the said solution mainly comprising AT-III is prepared by a process comprising the steps
  - (i) preparing a Cohn Fraction I supernatant from human plasma;
  - (ii) contacting the said Cohn Fraction I supernatant with an affinity gel capable of binding AT-III; and
  - (iii) eluting and collecting the protein fraction binding to the said affinity matrix.
- 11. The process according to claim 10 wherein the said affinity gel comprises heparin as the affinity ligand.
- The process according to claim 1 wherein the obtained isoform of AT-III is substantially free from histidine-rich glycoprotein (HRGP).